

Date: Wednesday, 5/23/2007 3:25:33 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PLATE
Job Number : 32481	
Estimate Number : 11417	
P.O. Number : <i>N/A</i>	Part Number : D34583 -2
This Issue : 5/23/2007 S.O. No. : <i>N/A</i>	Drawing Number : D3458 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 31074	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 6/1/2007 Qty: 40 Um: Each
Checked & Approved By : <i>[Signature]</i> 07.05.24	
Comment : est. REV. A 05.12.13 NEW ISSUE EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.7350 f(s)/Unit Total : 29.4000 f(s)

ALUMINUM 6061-T6 Bar .188" x 4.0"

Batch: *1119524 8* *11103857 (9)* *m104641*

m1070618

(40)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3458

Dwg Rev: *A*

Prog Rev: *A*

ml

07 06 18

(40)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



ml 07 06 18

(40)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

En 07/06/18

(40)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr parts per dwg D3458

SAN 07/06/2018

(40) counted

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 12 Date: 21/06/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 5/23/2007 3:25:34 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 32481

Part Number: D34583

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



counted.

Comment: INSPECT WORK TO CURRENT STEP

En 07/06/25

(40)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: P07/E.

07/06/26 (40)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(40)

Comment: FINAL INSPECTION/W/O RELEASE

07/06/26

Job Completion



4 07-06-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

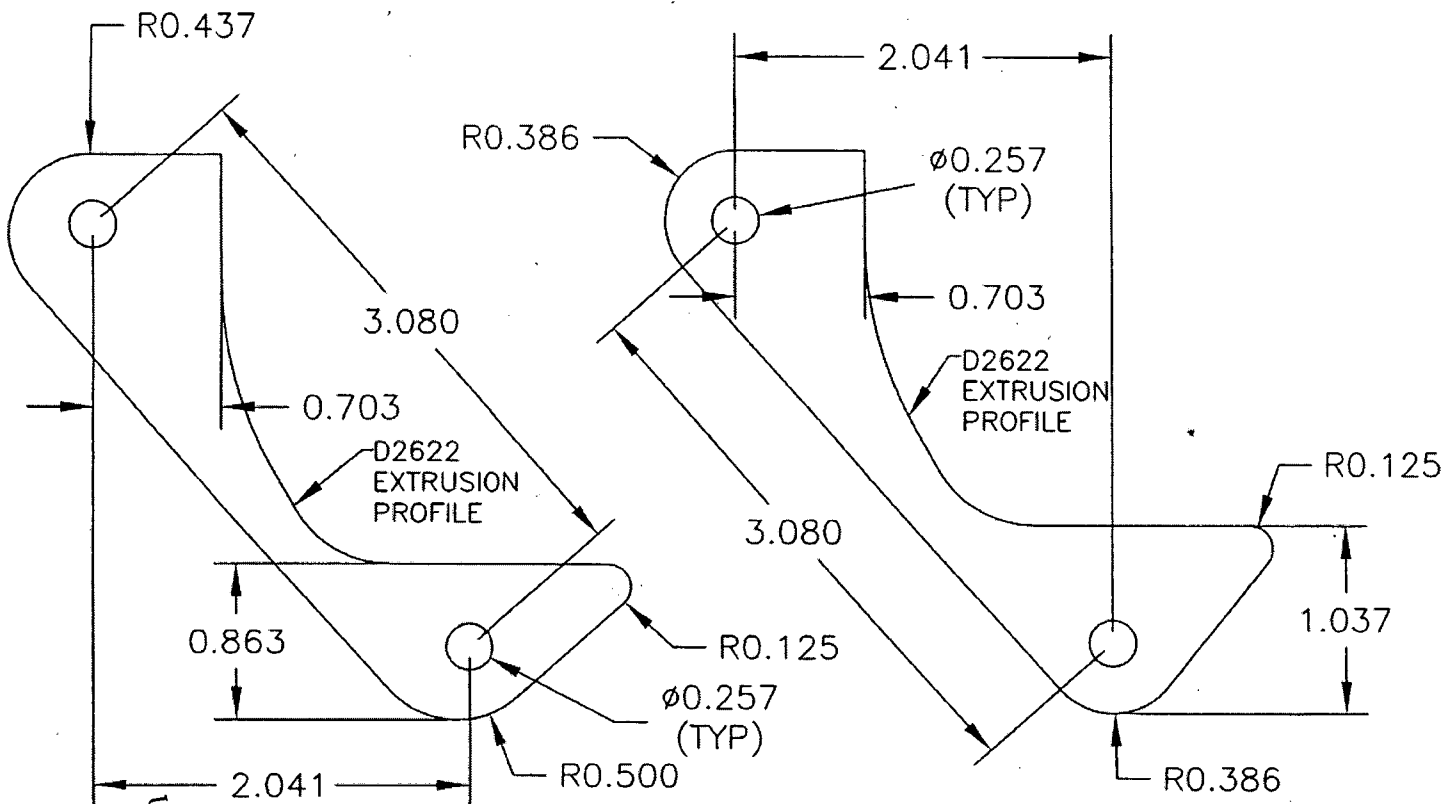
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
94	94	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
94	94	D3458	SHEET 1 OF 1
DATE		TITLE	SCALE
05.09.23		STEP MOUNTING PLATE	1:1
A	05.09.23	NEW ISSUE	



D3458-3 STEP MOUNTING PLATE

D3458-1/-3 STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK (REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED

05-11-14

NO. 32481
WORK ORDER
SUBJECT TO AMENDMENT
WITHOUT NOTICE
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOW COPY
D3458-1/-3 STEP MOUNTING PLATE

DART AEROSPACE LTD		Work Order: 32481
Description: Step Mounting plate		Part Number: D3458-3
Inspection Dwg: D3458 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A Ø 0.257	+0.006-0.000	0.257	✓		VLEN	
B 0.703	+/-0.010	0.703	✓		VLEN	
C R0.125	+/-0.010	R0.125	✓		VLEN	
D 1.037	+/-0.010	1.039	✓		VLEN	
E R0.386	+/-0.010	R0.386	✓		VLEN	
F 3.080	+/-0.010	3.080	✓		VLEN	
G						
H						
I						
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by: <i>mm. mm</i>	Audited by: <i>Sm</i>	Prototype Approval:	N/A
Date: 07 06 18	Date: 07/06/18	Date:	N/A

Rev	Date	Change	Revised by	Approved
		New Issue	KJ/RF	